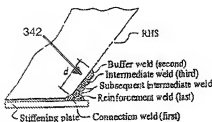
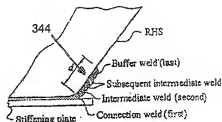


Comparison between $150 \times 50 \times 4$ specimens with and without seam weld

FIG. 34



(a) Backward bead deposit sequence



(b) Forward bead deposit sequence